ROMCO ENGINE SERVICES





ROMCO can rebuild any make or model of diesel engine to your specifications.

Start by choosing from the basic packages, Blue, Red and Gold. You can further specialize the rebuild by adding or removing options until you get exactly the service you need.

Options for all Packages:

- Rebuilt starter installation
- Rebuilt alternator installation



Note: Additional 3 months and 300 hours of warranty is added to each package when your engine is installed by a ROMCO service department.



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DESCRIPTION	BLUE	RED	GOLD
Steam Clean Engine	~	~	~
Complete Disassembly of Engine	~	· ·	~
Clean All Parts in Parts Washer or Bead Blast Cabinet	~	~	~
Inspection and Measure Parts for OEM Specification	~	~	~
Pressure Check Cylinder Head	~	~	~
Magnaflux Crankshaft	~	~	~
Polish Crankshaft		~	~
Replace Main Bearings and Thrust Washers	~	~	~
Magnaflux Block and Check for Straightness			~
Replace Cylinder Liners		~	~
Replace Pistons		~	~
Replace Piston Rings	~	~	~
Replace Valve Guides	~	~	~
Recondition Intake/Exhaust Valves	~	~	
Replace Intake/Exhaust Valves			>
Recondition Intake/Exhaust Valve Seats	~	~	>
Check Valve Springs	~	~	~
Injector Sleeves Replaced		~	~
Replace Valve Locks	~	~	~
Replace Connecting Rod Bearings	~	~	~
Rebuild Connecting Rods		~	~
Replace Cam Bearings	ĺ		~
Rebuild Oil Pump			~
Replace All Gaskets, Seals and O-rings	~	~	~
Test, Clean and Inspect Fuel Injectors	~		
Install Rebuilt Fuel Injectors		~	~
Reseal and Calibrate Fuel Injection Pumps		~	
Calibrate and Rebuild Fuel Injection Pumps			_
Replace Fuel Primer Pump			_
Recondition Engine Oil Filter Housing			_
Recondition Fan Drive			_
Recondition Belt Tensioner			_
Install New Belts			_
Install Rebuilt Water Pump			~
Install Rebuilt Turbocharger			
Clean Engine Oil Cooler			
Clean Intake Air After/Inner Cooler	-	,	-
Replace Thermostats		,	
Recondition Crankcase Breather		,	
Install New Oil, Fuel and Water Filters		,	
One Hour Run-in Test	v	Ť	<u> </u>
Two Hour Run-in Test			
Three Hour Run-in Test		<u> </u>	
Paint Engine			,
3 Month or 300 Hour Warranty		<u> </u>	Ť
6 Month or 600 Hour Warranty	<u> </u>		
9 Month or 900 Hour Warranty (Volvo 12 mo / 2500 Hr)		· ·	
5 Monar of 500 floar warranty (volvo 12 mo / 2500 fil)		<u> </u>	~